

Professor Pen



Parts required

Pen Mandrel

Professor Pen Bush Set

23/64" Drill

Sandpaper

GPW Gap filling CA superglue

Preparation

1. Cut the desired blank to 5/8" (16mm) x 5/8" (16mm) and slightly longer than the tube.
2. Drill length wise through the centre of the blank using a 23/64" drill, then square the ends.
3. Using the sandpaper, rough up the tube as this makes the glue stick better.
4. Trail fit, then glue the tube into the blank using a twisting action to allow for even coverage, allow glue to dry before turning.

Turning

1. Place the blank on the mandrel with the bushes in each end, use spacers or the adjustable stop to ensure a tight fit.
2. Turn blank to the top diameter of the bushes.
3. Sand to desired finish.

Assembly

1. Press the end cap with clip into the tube.
2. Press the nib into the other end of the tube.
3. Unscrew the tip off the nib and insert refill.
4. Screw the tip back on. Your pen is now finished.

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